



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB PWC58104-1
Job Sheet 178433



DL-S

o/s

[Handwritten notes and signatures]

Part No: RB PWC58104-1

Job Qty: 6 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/31/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB PWC58104 Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Waterjet		<i>[Signature]</i>
100	Waterjet	6 pcs	7/3/18	7/3/18	0.00	0.60	Waterjet 2 OMAX		<i>[Signature]</i>
110	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Waterjet-4		<i>[Signature]</i>
120	Mori Seiki	6 pcs	7/3/18	7/3/18	0.00	6.00	MORI NV5000-2		<i>[Signature]</i>
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2-2		<i>[Signature]</i>
140	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8		<i>[Signature]</i>
170	Outsource	6 pos	7/3/18	7/3/18			GRO002-VC		<i>[Signature]</i>
180	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging2		<i>[Signature]</i>
190	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC6		<i>[Signature]</i>
200	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		<i>[Signature]</i>
210	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		<i>[Signature]</i>

Part Op 100 - 1-Cut blank as per DWG. (PRATT & WHITNEY folder) 2 square holes are to finished size, machining will finish the
Descriptions: outside. Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
120 - 1-Machine as per folio FC _____ FOLIO REV: _____ DWG REV: _____ 2-Deburr
170 - Issue P/O to GROUPE ALTECH: *[Signature]* -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Material; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X04.000	6061-T6 Bar 1.00 X 4.00	.0480 ft (.008 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X04.000	0	46	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 2:20 PM dart.logan.david

[Large handwritten signature]



Container No: S090776

Part: RB PWC58104 - 1

Job No: 178433

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Ardmore Street
Newbury, ON K6S 1K7
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 07/11/10

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8-85

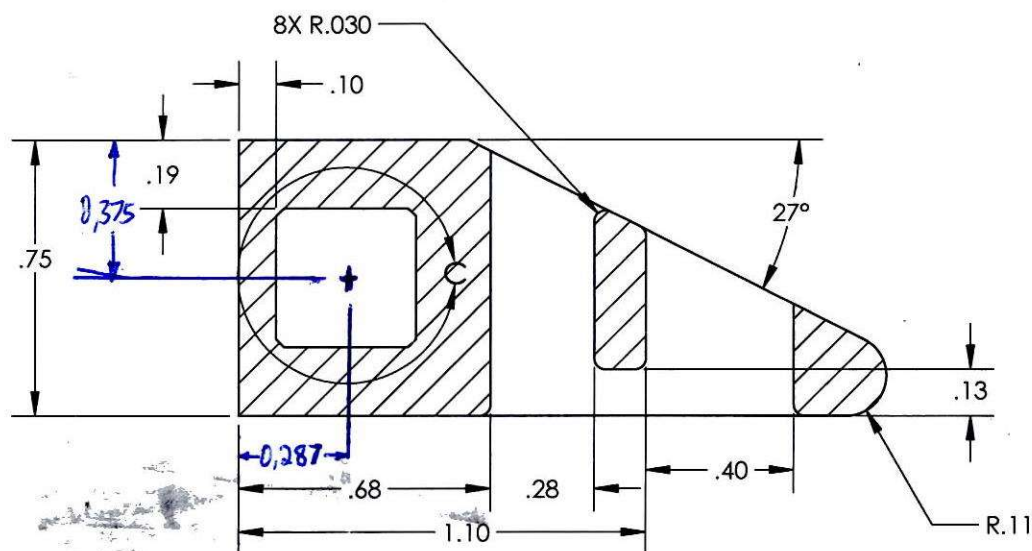
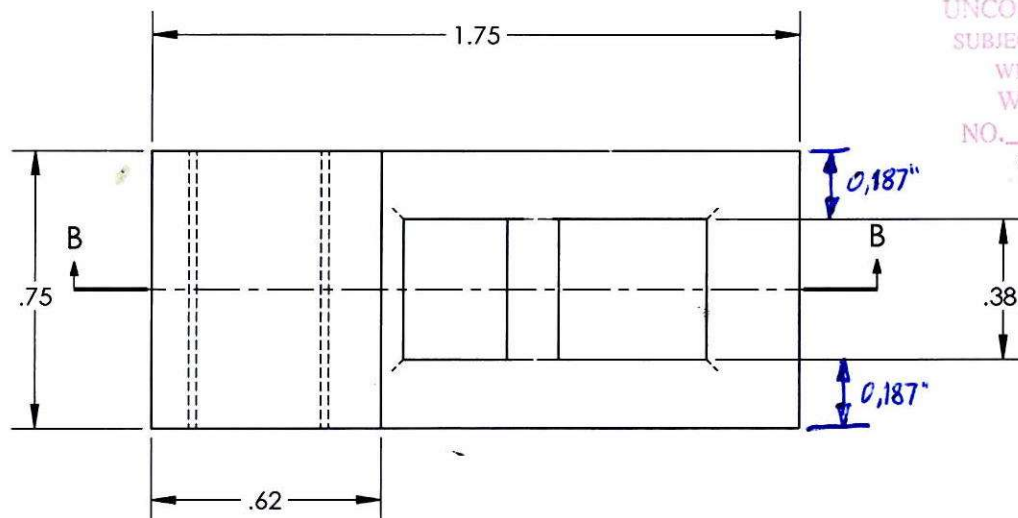
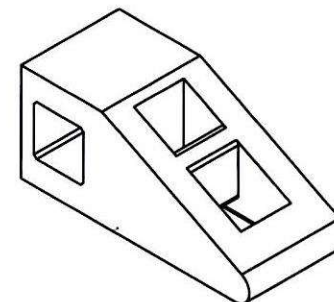
38

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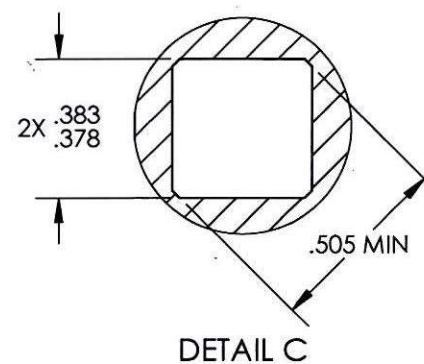
REV	DESCRIPTION	DATE	INITIAL	APPROVED

SHOP COPY
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174433
20180710
72



SECTION B-B

(1)
BLOCK



DETAIL C

DART AEROSPACE	
TITLE MINI-STRAP WRENCH	
DWG NO. RB PWC58104-1	REV
MATL 6061	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 5/21/2014
SHEET 2 OF 3	

178433

Rev: 0

5601
Verfahren IV-05

a/11 15/12/25
18-7-11

7.0-6

Revised by
KJ



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040604**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040604

PO Date: 7/25/18

Due Date: 7/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180243	RBW895-3101-24-101	Pin Main Rotor Blade Tab Bender -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00

Line Item Note ** big rush/ need back asap**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	180633	RBT200078-1	Trunnion Bolt (Hex Head Cap Screw) -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Steel -Certificate of Conformity is required	Firmed	-	7/31/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00
										2 x 18-07-26	
3	178433	RB PWC58104-1	Block -Issue P/O to GROUPE ALTECH: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material; 6061 -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
										6 x JUL 30 2018	
Grand Total:											\$240.00

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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT

Plex 7/26/18 10:46 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011341-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011341- 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
30-Jul-2018		Jessie Boisvert				040604				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)			CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW895-3101-24-101 Rev.	RBW895-3101-24-101 01 -ANO-CLEAR [ANODIZE CLEAR]			ANODIZE CH	6	6	0	0	0
3	PWC58104-1 Rev.	PWC58104-1 01 -ANO-CLEAR [ANODIZE CLEAR]			ANODIZE CH	6	6	0	0	0

JUL 30 2018

JUL 30 2018

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.